

(In a separate case last December, HSBC was slapped in a record \$1.92 billion deal with regulators, settling claims it moved billions of dollars for countries like Iran and empowered Mexican drug lords to transfer money illegally through the bank's US affiliates.)

This latest time, the Federal Reserve blasted Citigroup for ineffective internal controls for overseeing suspicious money movements. And now it must embark on a program to plug the leaks. Although no fines were issued in the latest case, the program could cost Citi dearly — potentially hundreds of millions — through the hiring of more compliance staff, using expensive consultants and lawyers, and implementing new procedures to catch the money crooks, according to Beer.

Experts who spoke to The Post say money laundering in today's high-tech financial markets has gotten more sophisticated since the events of 9/11 heightened concerns about terrorist and crime-fueled money transfers.

Six percent of cash flow in the US is the laundering of money, assuming the same percentage of the US economy is riddled with fraud and theft, says Files. Spending on anti-money laundering compliance will reach \$5.8 billion this year, up from \$5 billion in 2012, according to industry estimates. About \$1.6 trillion is laundered worldwide, the most recently available rough calculations by the International Monetary Fund and United Nations indicate.

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